

仿古木文拉絲機 / 2 支軸

Antique Wood Grain Brush Sander

Model:

SL-6352 S+N, SL-9402 S+N, SL-13702S+N



Two Rollers

1st: Steel brush

第 1 支: 鐵刷軸

2nd: Abrasive nylon brush

第 2 支: 尼龍砂鋼刷



Plywood with Venner

Specification	SL-6352 S+N	SL-9402 S+N	SL-13702 S+N
Sanding Head	1 steel roller, 1 Abrasive Nylon Brush	1 steel roller, 1 Abrasive Nylon Brush r	1 steel roller, 1 Abrasive Nylon Brush
Max. sanding width	635mm (25")	940mm (37")	1370mm (54")
Max. sanding thickness	140mm (5-1/2")	140mm (5-1/2")	140mm (5-1/2")
Min work piece length	300mm	300mm	300mm
Min sanding thickness	5mm	5mm	5mm
Table dimension	635 x 1350 mm	940 x 1350 mm	1370 x 1350 mm
Steel head Speed	Two-stage rate	Two-stage rate	Two-stage rate
Abrasive brush head speed	Variable Speed	Variable Speed	Variable Speed
Variable Feeding speed	2.4 ~ 7.2M/min (8 ~ 24 FPM)	2.4 ~ 7.2M/min (8 ~ 24 FPM)	2.4 ~ 7.2M/min (8 ~ 24 FPM)
Optional VFD feed speed	2 ~ 12M / min.	2 ~ 12M / min.	2 ~ 12M / min.
Sanding head motors	7.5HP + 5HP	15HP + 7.5HP	15HP + 7.5HP
Feed motor	1/2HP (0.37kW) 1HP / VFD	1/2HP (0.37kW) 1HP / VFD	1HP 2 HP / VFD

★The main frame is fabricated of heavy steel plate and ribbed to minimize vibration & deflection.

機器的結構都是由厚鋼板組裝,減少震動.

★Conveyor speed variable adjustment by adjusted knob.
輸送是無段變速,可以用手輪來調整



★The handwheel (A) to adjust the height of the conveyor table, and then select the sanding depth, scale (B), can view the height of the viewing
工作的高度是由手輪調整床台上升或下降
旁邊都會有尺來查看調整的高度.

★The speed of Steel sanding is Two-stage rate

鐵刷軸的轉速有2段變速

★Abrasive Nylon Brush head for variable speed adjustment by hand wheel.

尼龍砂鋼刷的轉速是無段變速,也可以使用手輪調整速度



Steel brush Fully mounted type 整軸式鐵刷

客戶需要在木頭上有仿古木紋的呈現,需先使用鐵刷(steel brush)在木頭上勾勒出線條
因為鐵刷的重量較重,砂光頭轉速也要更快,所以需要的馬力比一般材質的輪軸都還要更大,馬力一加大,整個電控也都須改變. 以一般客戶正常使用的情況下約是4~6month

註: 鐵刷的線徑都有不同粗細可以選擇.

To enhance the wood grain and vision wood age by using steel brush to scratch the surface of wood piece

Steel brush Fully mounted type

The steel brush is for Fully mounted type ,because have to very strong to working and keep a long life time.

And we find the effect is better than steel brush strip type.

For the Steel brush Fully mounted type of planted are: Closed type



ABRASIVE NYLON BRUSH 尼龍砂鋼刷

此種材為了適合各種不同的木頭材質,所以也有不同的粗細,數值越大越細.質的特性是使用後越變越短
當然會因為木頭的種類,客戶的需求會影響到使用地壽命時間. 基本上依照我們的客戶使用經驗,大約是400~800 hours

This type the overall height of brush will shorter and shorter after start to working.

Available in a variety of grits. For different surfaces ,It's roughness ranges from grit #60,#80,#100,#120,#150,#180,#240,#320,#400 GRIT.

Because different wood and requirement will to influence the life time,

Basically for our customers experience of sanding , take around can using 400 ~ 800 hours.

